

SUPER SERIES

M06/P30H/SP28



Specifications

	Unit	Super M06
Capacity	Chuck size	inch 6", *8"
	Max. swing dia. over bed	mm Φ 360
	Max. length of workpiece	mm 300
	Max. swing diam. over slide	mm Φ 160
Spindle	Spindle bore	mm Φ 55 * Φ 62
	Max. dia. of through-hole	mm Φ 46 * Φ 52
	Spindle nose	type A2-5 *A2-6
	Spindle speed	rpm 4500 *4000
	Main motor power	kW 5.5/7.5, *7.5/11
Axis	X axis travel	mm 160
	Z axis travel	mm 320
	X/Z rapid traverse	m/min 25/25
Turret	Center height	mm 80
	No. of tool stations	nos 8, *12
	Tool shank size	mm 25x25
*Tailstock	Type of tailstock	*Hydraulic, *LM
	Taper of tailstock quill	*MT4
	Travel of tailstock quill	mm *80
	Travel of tailstock	mm *80
Structure	Slant bed degree	30°
	Guideway type	LM
Others	Power capacity	KVA 13
	Overall dimension (LxWxH)	mm 1850x1880x1780
	Weight	Kg 3000

Note: "*" means optional, "LM" means linear motion guide way.



Specifications

	Unit	SUPER P30H	SUPER SP28
Capacity	Max. swing dia. over bed	mm Φ 300	Φ 300
	Max cutting length	mm 160	180
	Max. swing dia over slide	mm Φ 80	Φ 90
Spindle	Spindle bore	mm Φ 36 * Φ 26	Φ 37
	Bar dia. capacity of hyd. collet	mm Φ 30 * Φ 20	Φ 28
	Nose type	Φ 54mm 1:1 * Φ 40 1:1	Φ 68 1:4
	Spindle speed	rpm 4000 *5000	5000
	Main motor power	kW 2.2/3.7, *3.7/5.5 3.7/5.5, *5.5/7.5	3.7/5.5, *5.5/7.5
Axis	X axis travel	mm 250	290
	Z axis travel	mm 180	180
	X/Z rapid traverse	m/min 20/20	28/28
Toolpost	Type of tool post	Gang type	Gang type
	No. of tool stations	nos 4-6	4-7
	ODTool shank size	mm 16X16	16X16
Others	Power capacity	kVA 6.5	9
	Bed /Guideway type	Flat /Linear motion	35° Slant bed / Linear motion
	Overall dimension (LxWxH)	mm 1420X1200X1550	1500X1660X1760
	Weight (about)	Kg 1400	1800

Note:"*" means optional.

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